



Modine Manufacturing Company 1500 DeKoven Avenue, Racine Wisconsin
PH: 262-636-1200 Fax: 800-204-6011

Modine Technical Service Bulletin

Subject: Certain Gas Valves in Natural HDS 45 Heaters produced in October, 2016
Date: 01/09/2017

Modine has uncovered an issue with some HDS 45 natural gas units built in one production run during the month of October, 2016. A propane gas valve was inadvertently placed in these units. This issue affects only units with model number HDS 45AS-0111-FBAN and serial numbers between 30190017054116-8995 and 30190017054116-9034.

The Honeywell part number is HW VR8215 S5207 and there is not a sticker on the valve showing conversion. Symptoms will likely be manifest as high manifold gas pressure during contractor startup.

For all affected units in the field or inventory, you will need to replace the spring in the gas valve with Modine part number 5H0810740501. For those units in your inventory, you have the option of exchanging for a new one, or reworking. Modine will credit you for freight charges for unopened returns and ship same model to you at no charge. For rework, we will provide the spring – along with instructions - at no charge and reimburse up to \$50 per unit. Serial numbers for all units reworked will be required on the invoice for reimbursement.

I apologize for the inconvenience this has caused you and your customers and appreciate your continued support of Modine.

Shawn Kasuboski
Technical Services Manager
Modine Manufacturing